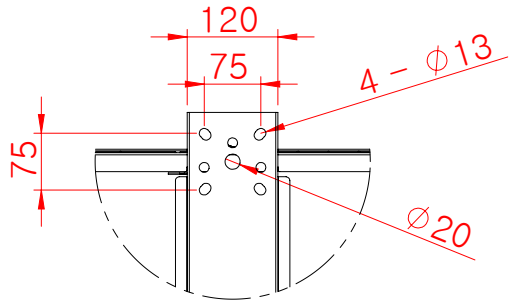
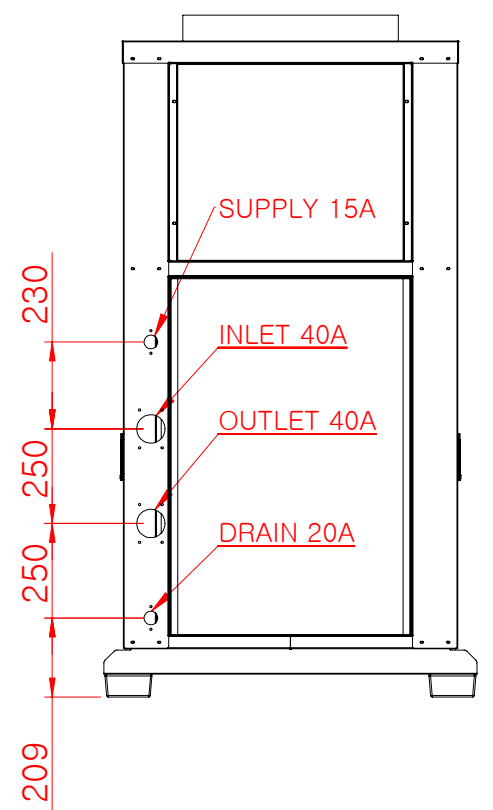
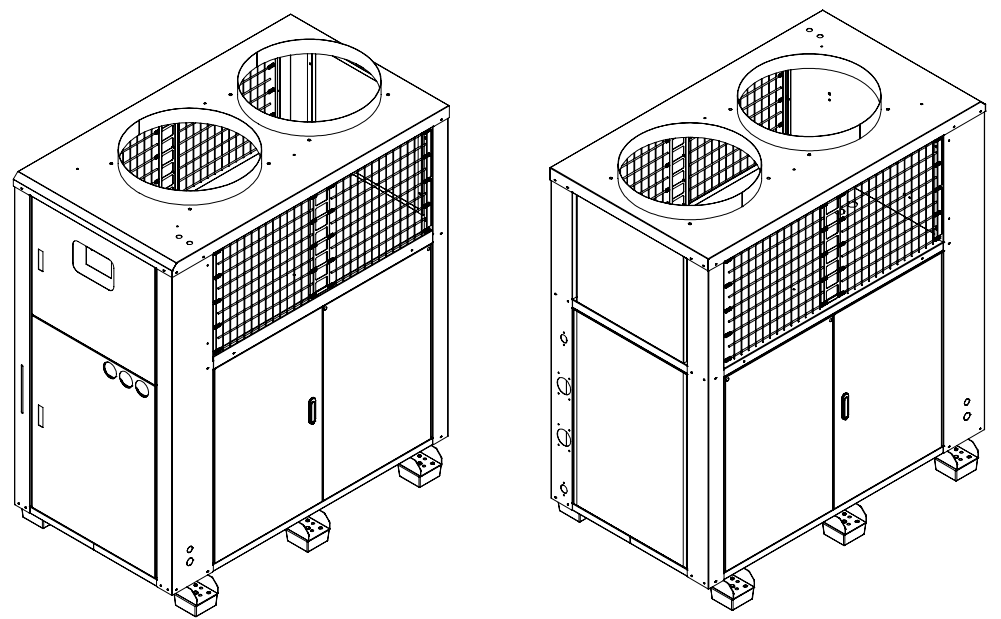


- NOTE
1. 지정색 도장할 것.
 2. 도시하고 지시없는 라운드 R3.
 3. 날카로운 모서리 및 버어 제거할 것.
 4. 밴딩R은 최소로 할 것.
 5. 각 연결부 용접할 것.
 6. 용접후 사상할 것.



GENERAL TOLERANCE (MACHINING)				UNSPECIFIED CHAMFERS	C0.5	APPROVE	TITLE		DCC-075/100	Q'TY	1EA
LIMITS	MINUT	NOR	UNSPECIFIED	R1	CHECKED		ASS'Y	외형도		SCALE	1:20
OVER ~ TO	ENESS	MAL	RADII		DESIGNED	J.H.MOON	MODEL	MAT.	---	W.T	325.96kgF
0.5 ~ 6	±0.05	±0.1	HEAT TREATMENT		DRAWN	J.H.MOON	PROJECT NAME	DCC-075N_TOTAL_ASSY_R03			
6 ~ 30	±0.1	±0.2	HARDNESS				CHILLER				
30 ~ 120	±0.15	±0.3	HEAT TREATMENT								
120 ~ 315	±0.2	±0.5	METHOD								
315 ~ 1000	±0.3	±0.8	SURFACE TREATMENT	PAINT	DATE	2018-08-28					
1000 ~ 2000	±0.5	±1.2									
2000 ~ 4000	±0.8	±2.0									

SUFFIX	MARK	SUBJECT	ENC NO.	DATE	DRAWN	CHECKED	APPROVE